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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s): S. MAEDA, et al

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For: DEFECT INSPECTION METHOD AND APPARATUS

Group:

Examiner:

TRANSMITTAL OF FORMAL DRAWING(S)

Assistant Commissioner for Patents  
Washington, D.C. 20231

June 24, 1999

Sir:

Enclosed are thirty-nine (39) sheets of formal drawing(s), showing Figs. 1-12, 13A-13C, 14A-14B, 15A-15B, 16A-16B, 17A-17B, 18A-18B, 19-39, 40A-40B, 41-42, 43A-43B, 44A-44C and 45-46, in connection with the above-identified application.

Respectfully submitted,



Melvin Kraus  
Registration No. 22,466  
ANTONELLI, TERRY, STOUT & KRAUS, LLP

MK/cee  
Attachments  
(703) 312-6600

APPROVED	O.G. FIG.	
BY **	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 1

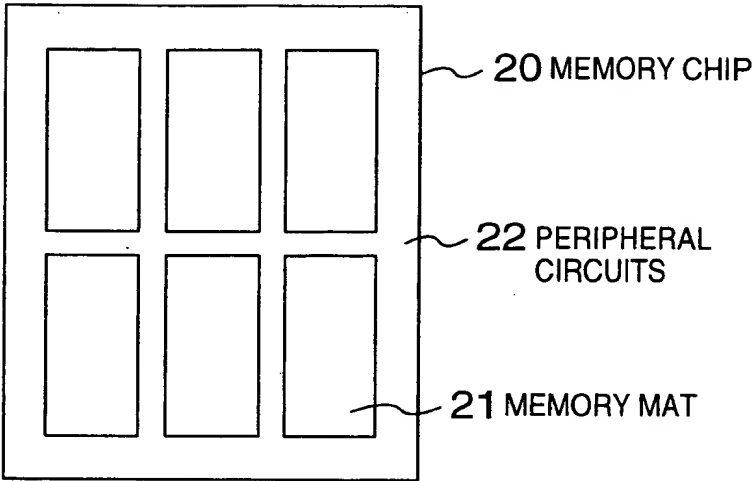
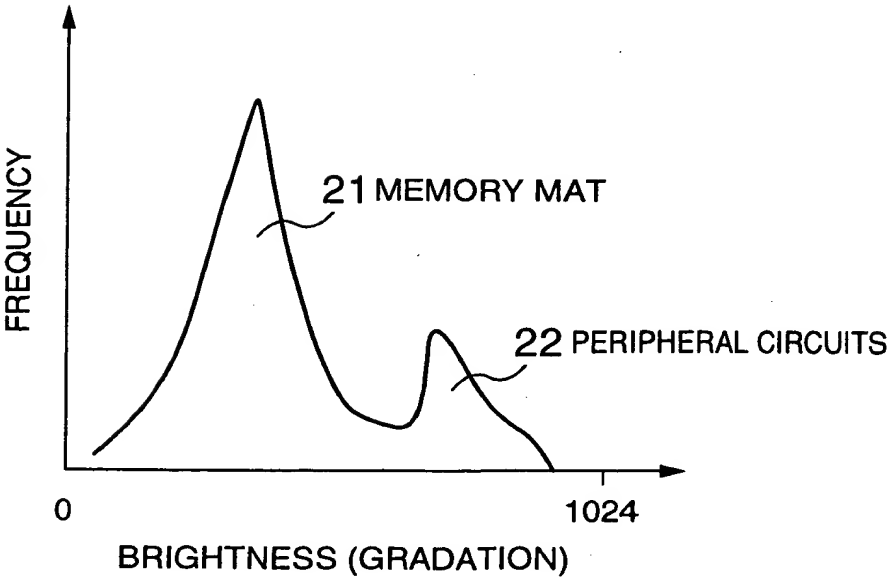


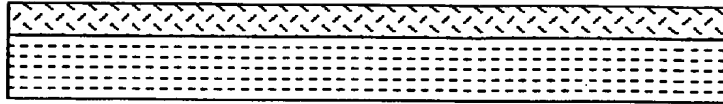
FIG. 2



APPROVED BY	O.G. FIG.	
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FIG. 3

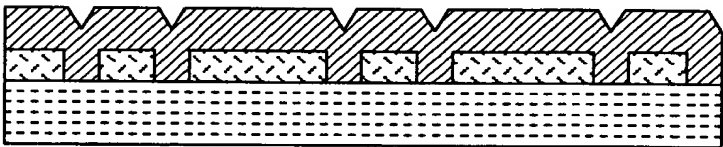
INSULATING LAYER  
DEPOSITION



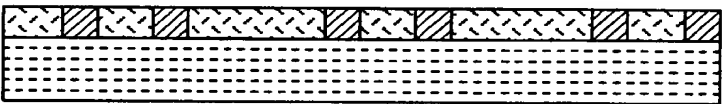
INSULATING LAYER  
PATTERNING



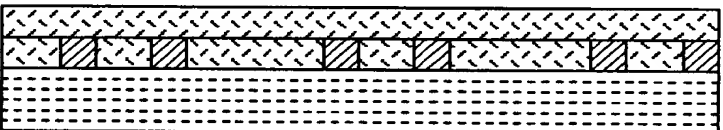
INSULATING LAYER  
DEPOSITION



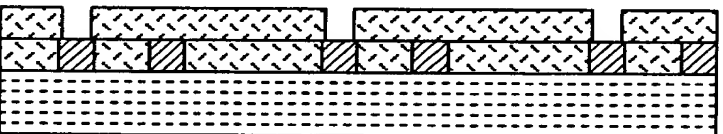
CMP



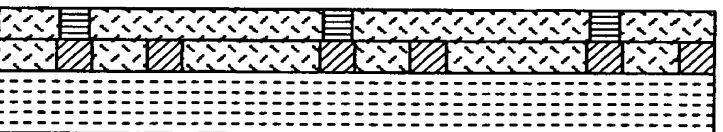
INSULATING LAYER  
DEPOSITION



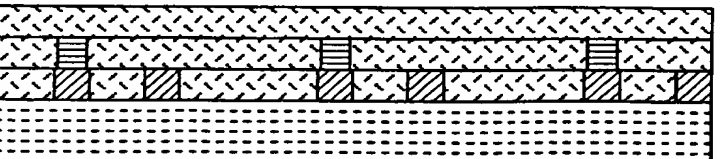
THROUGH-HOLES  
FORMING



THROUGH-HOLES  
CHARGING

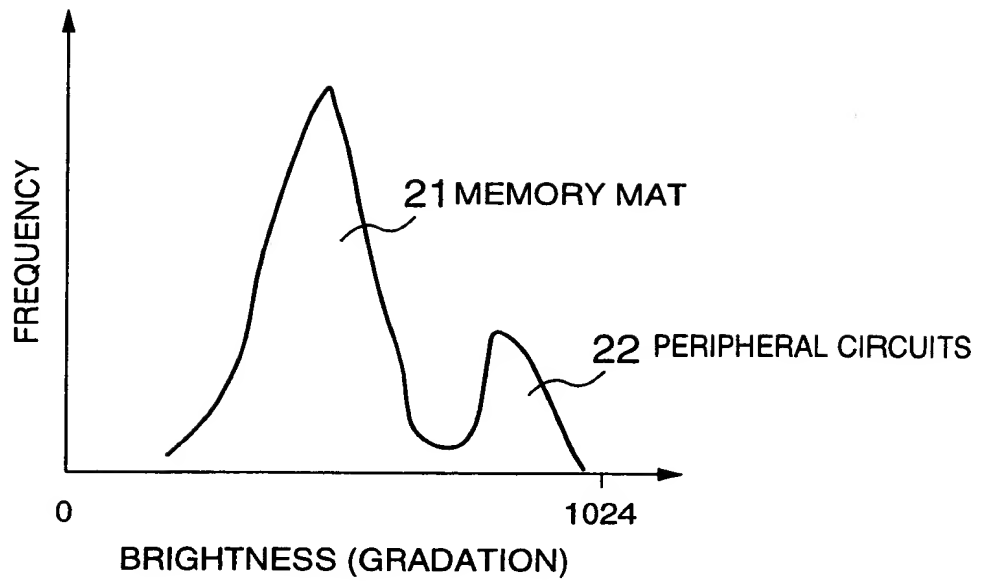


INSULATING LAYER  
DEPOSITION



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
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FIG. 4



APPROVED	Q.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 5

	-1	0	1
-1	$8.28 \times 10^{11}$	$1.56 \times 10^{11}$	$9.07 \times 10^{11}$
0	$8.55 \times 10^{11}$	0	$8.59 \times 10^{11}$
1	$9.0 \times 10^{11}$	$1.55 \times 10^{11}$	$8.33 \times 10^{11}$

FIG. 6

	-1	0	1
-1	967323	742941	951727
0	953922	732608	939418
1	950797	728523	937704

APPROVED BY	O.G. FIG.	
DRAFTSMAN	CLASS	SUBCLASS

FIG. 7

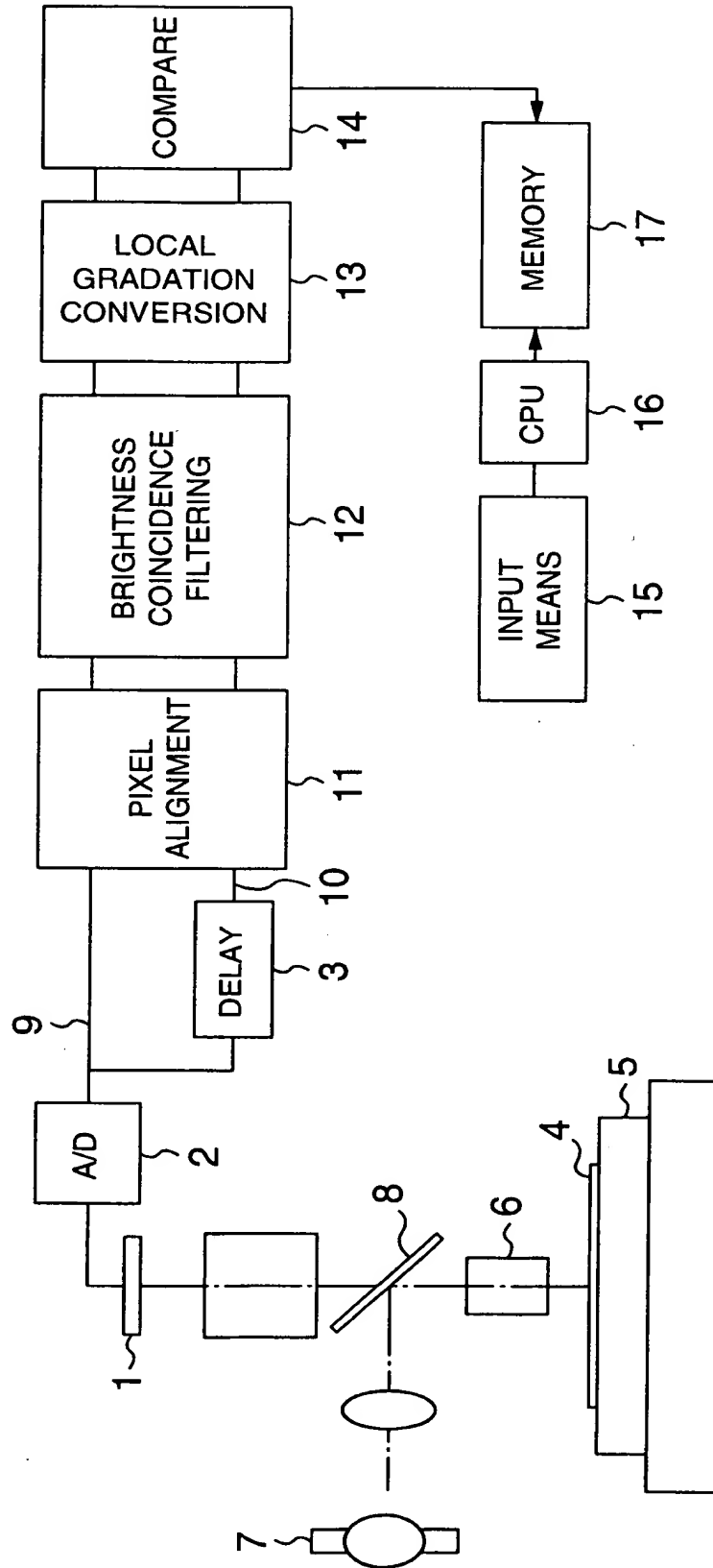
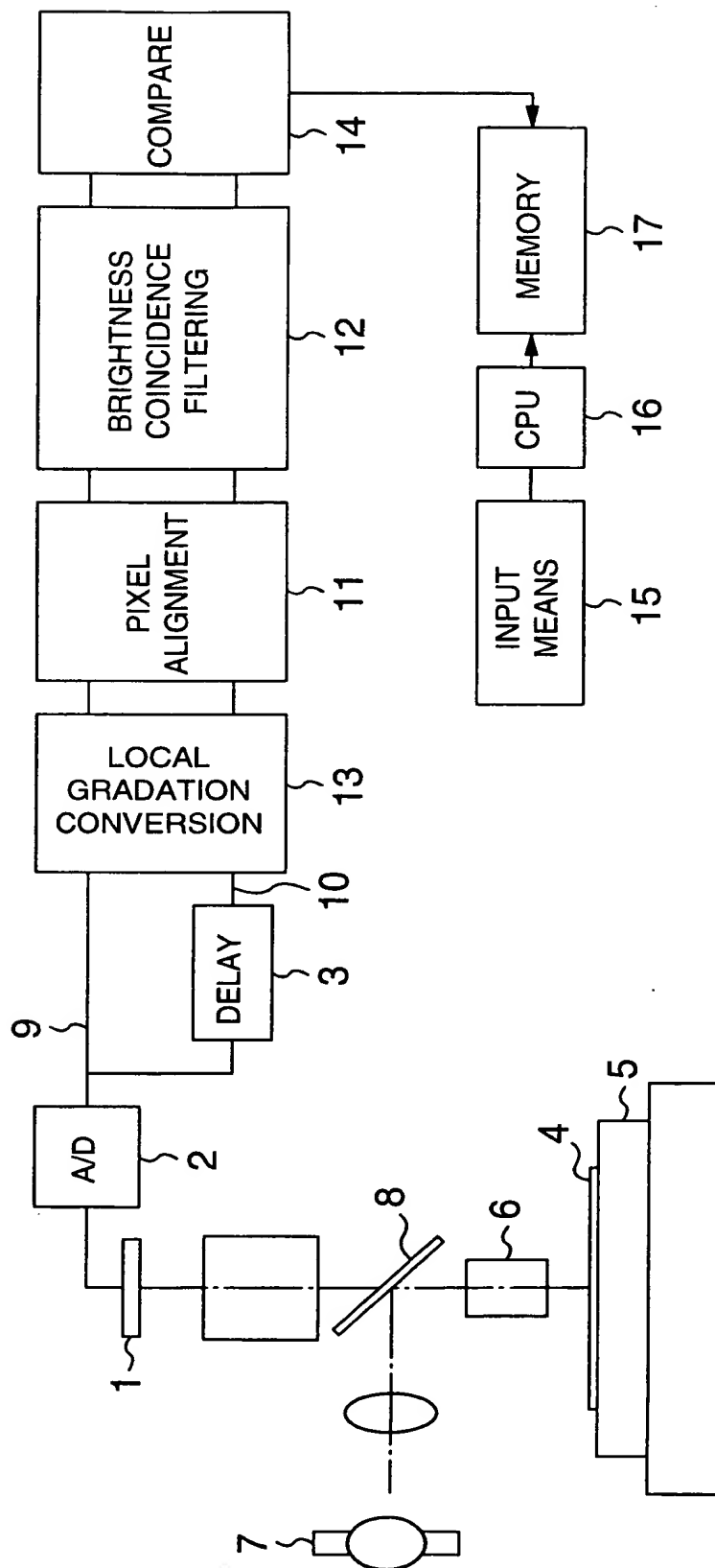


FIG. 8



APPROVED	Q.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 9

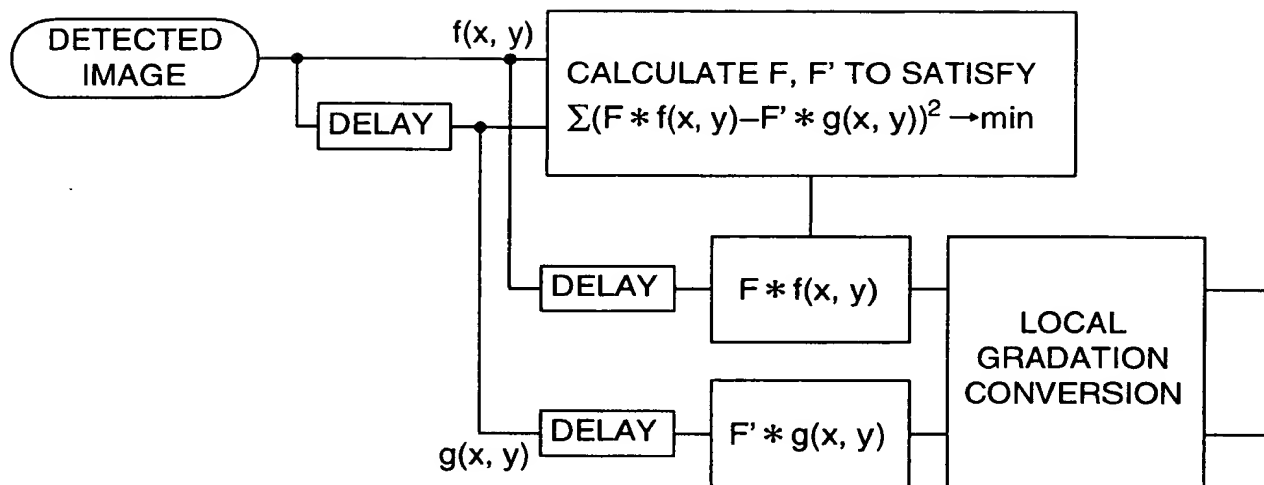


FIG. 10

$$F = \begin{bmatrix} 1 - \alpha - \beta & \alpha \\ \beta & 0 \end{bmatrix}$$

$$F' = \begin{bmatrix} 0 & \beta \\ \alpha & 1 - \alpha - \beta \end{bmatrix}$$



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 11

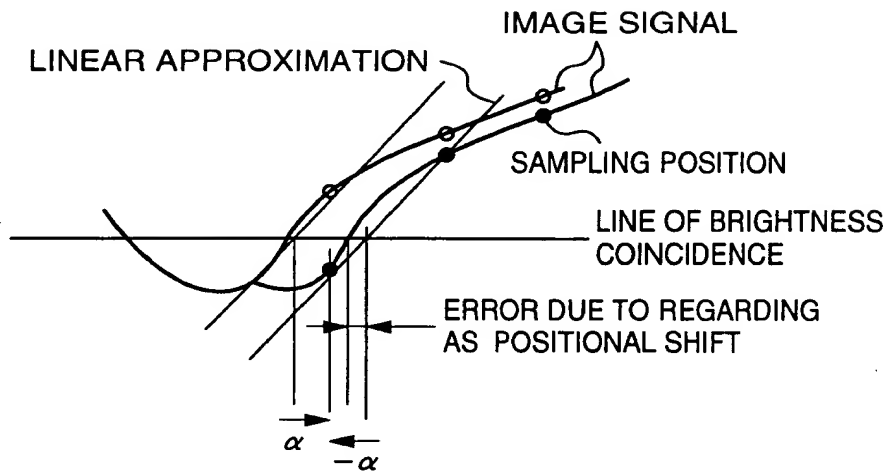
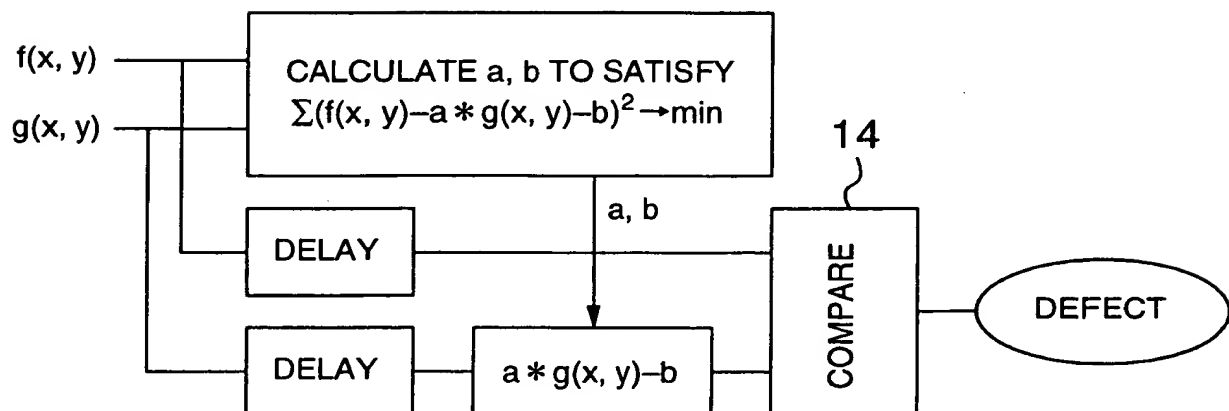


FIG. 12



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
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$f(x, y)$

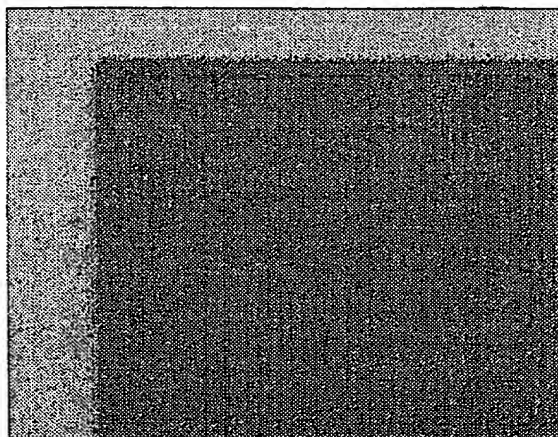


FIG. 13A

$g(x, y)$

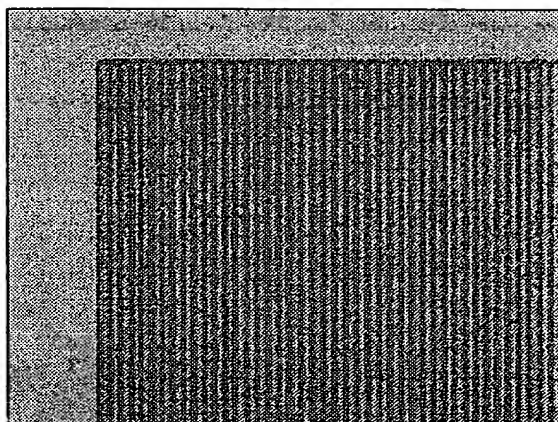


FIG. 13B

$|f(x, y) - g(x, y)|$

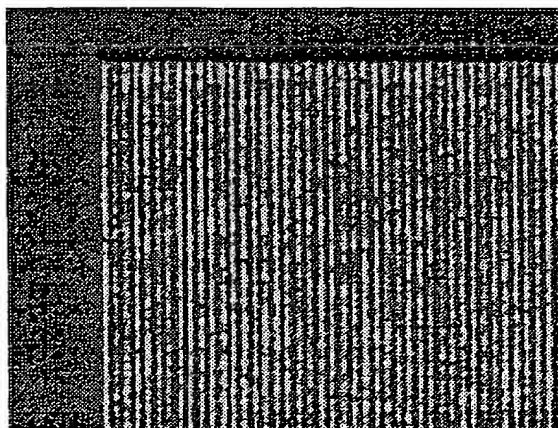
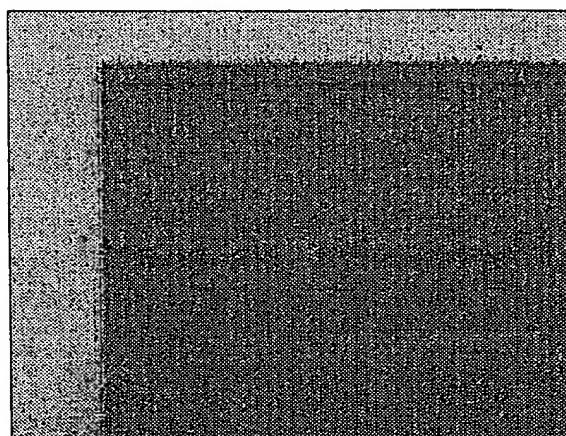


FIG. 13C

DIFFERENCE IMAGE

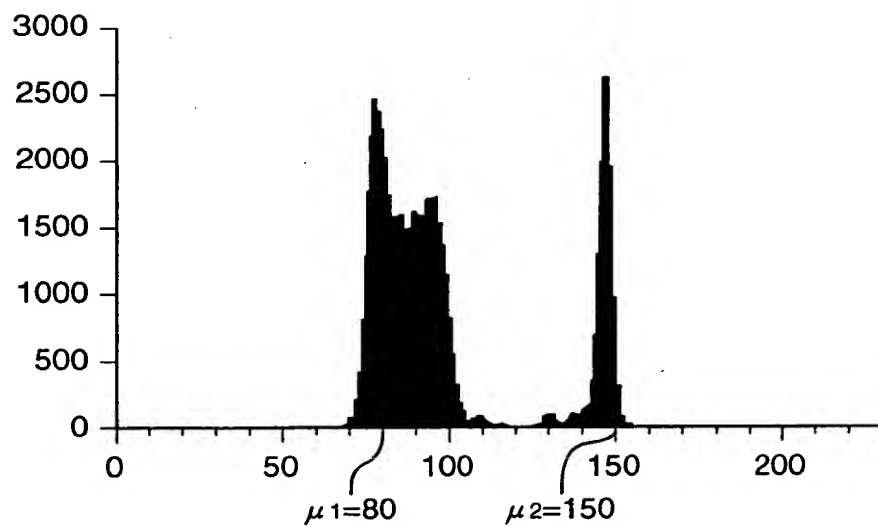
APPROVED	Q.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 14A



$g(x, y)$

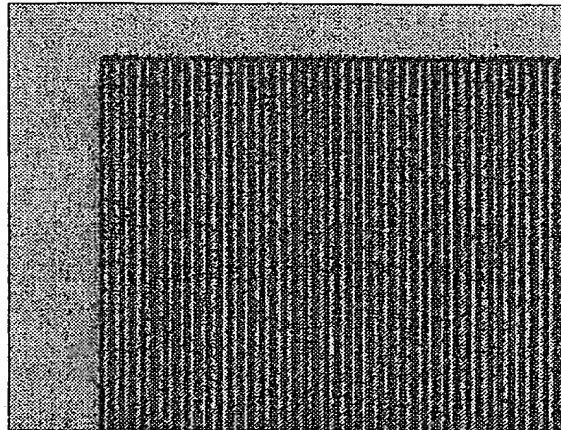
FIG. 14B



BRIGHTNESS HISTOGRAM OF  $g(x, y)$

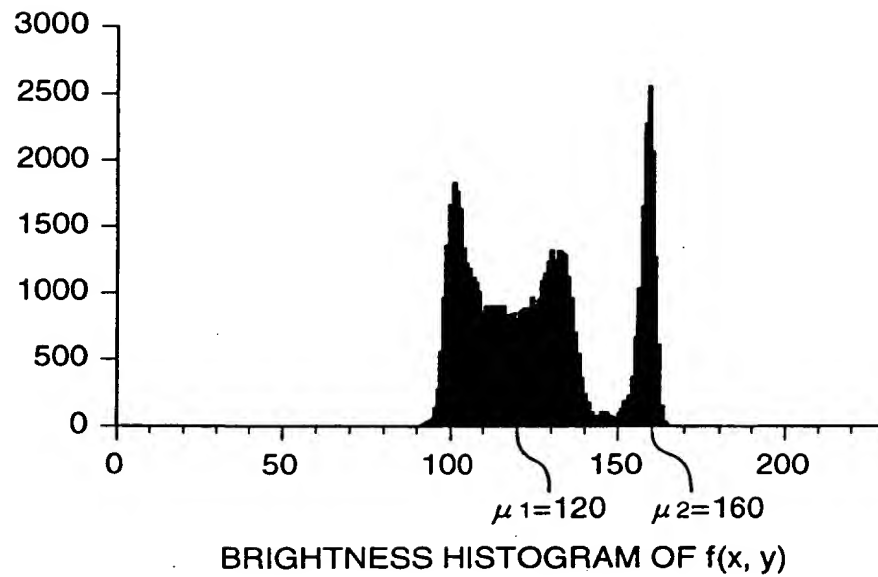
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 15A



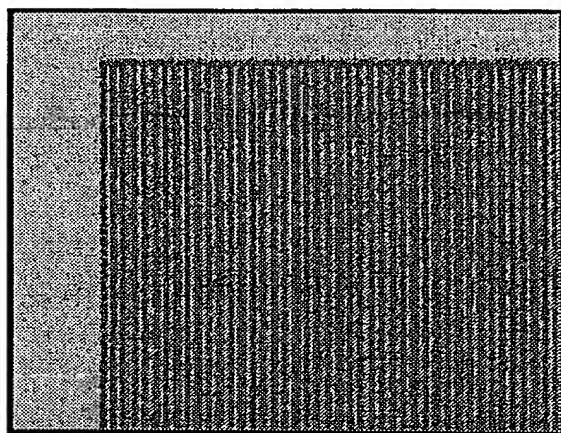
$f(x, y)$

FIG. 15B



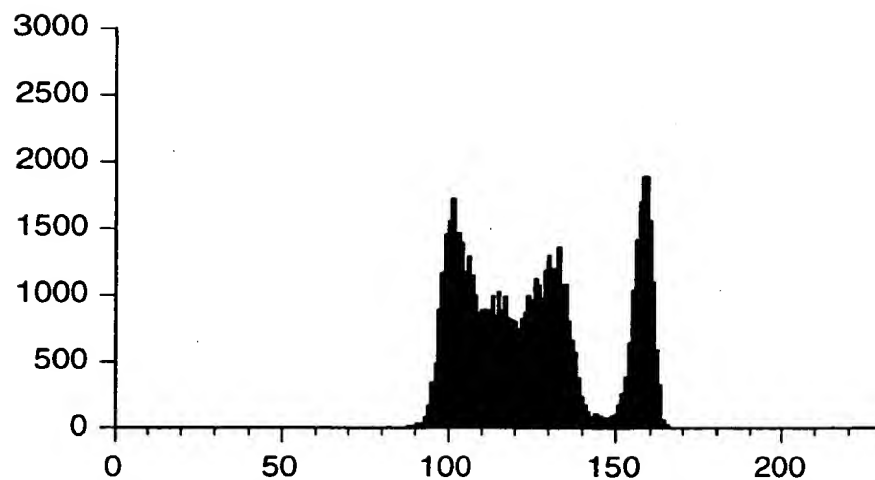
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 16A



$$a * g(x, y) + b$$

FIG. 16B

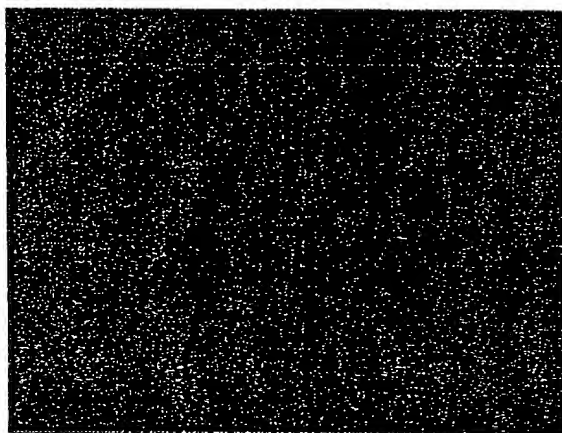


BRIGHTNESS HISTOGRAM OF  $\{a * g(x, y) + b\}$

\* a,b ARE ESTIMATED WITHIN LOCAL  
REGION OF IMAGE AT EACH POINT

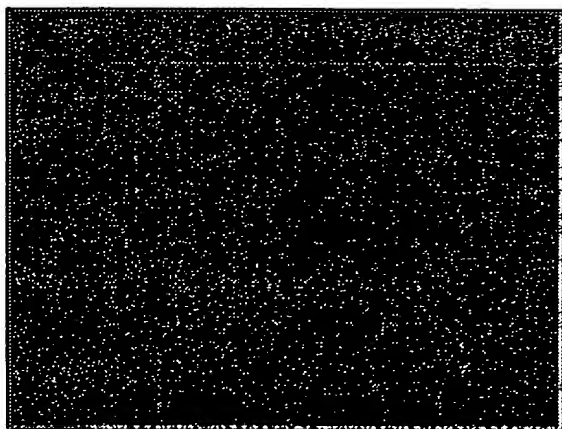
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 17A



DIFFERENCE IMAGE 1 (3X3)

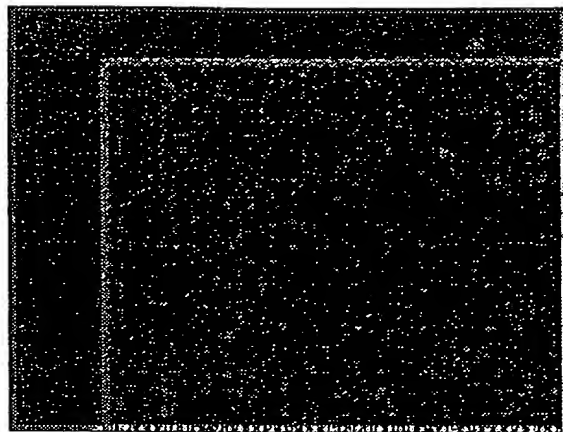
FIG. 17B



DIFFERENCE IMAGE 2 (5X5)

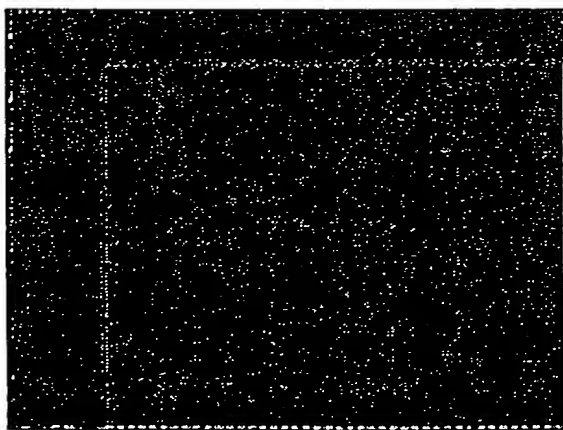
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 18A



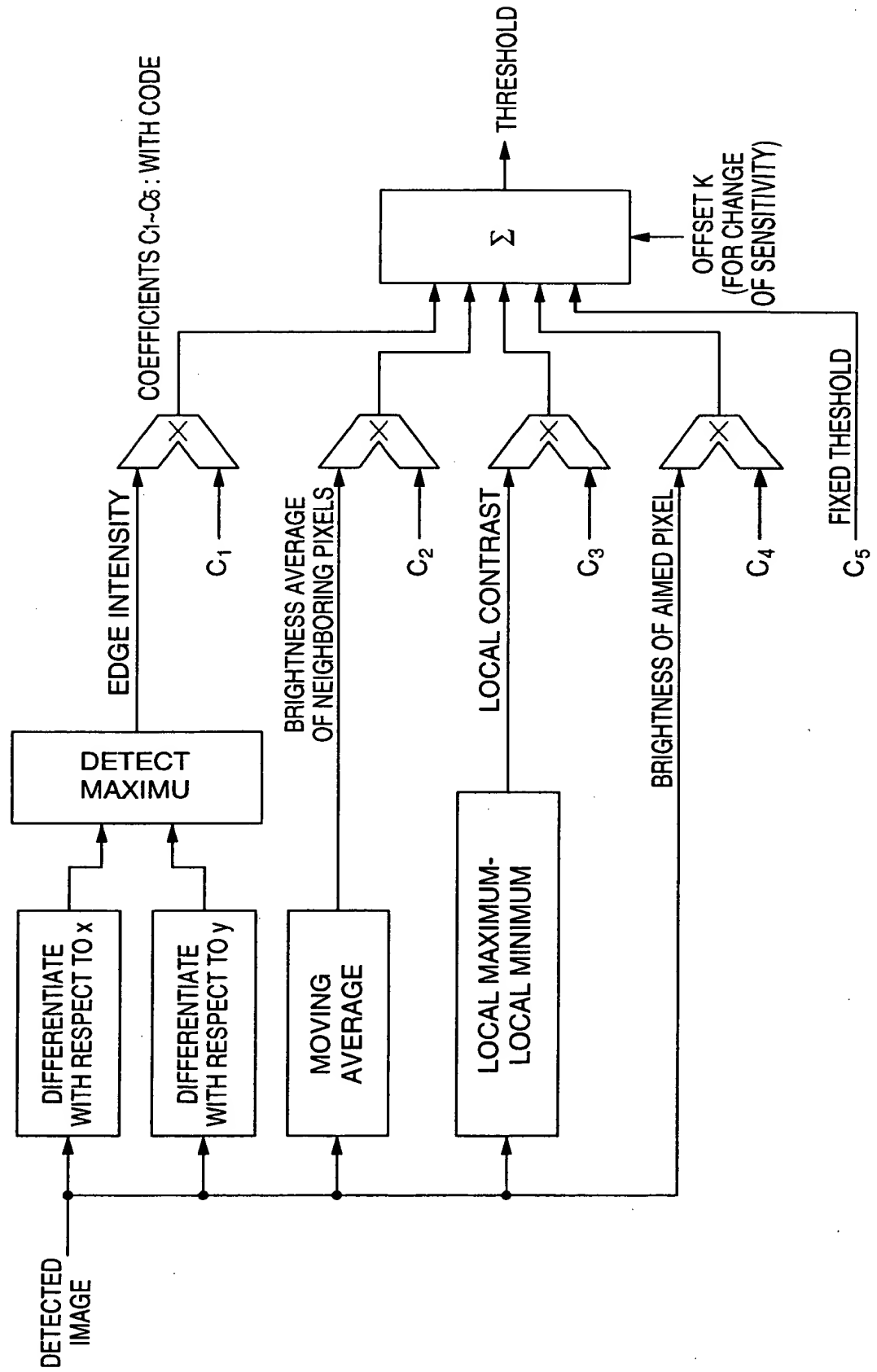
DIFFERENCE IMAGE 3 (7X7)

FIG. 18B



DIFFERENCE IMAGE 4 (7X7, WEIGHTED)

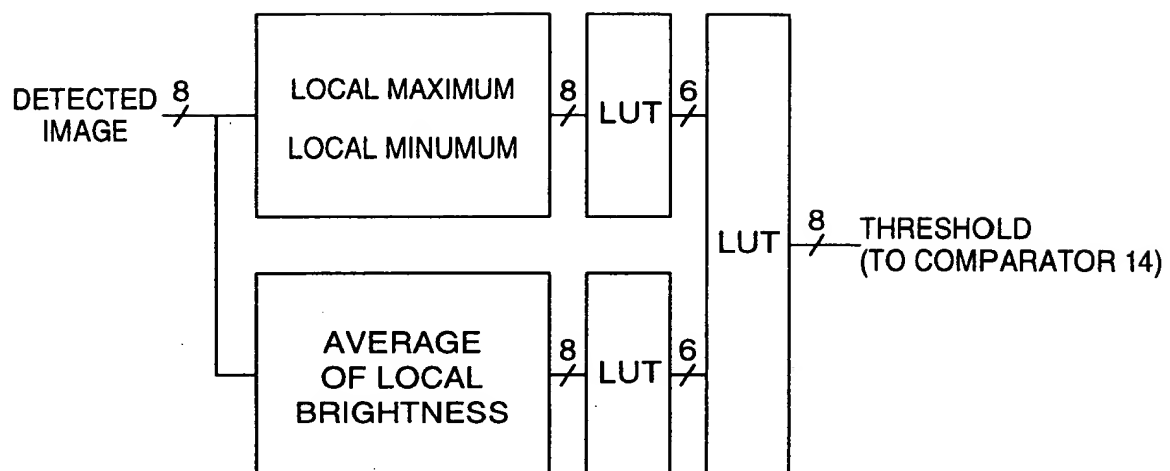
FIG. 19





APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 20



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

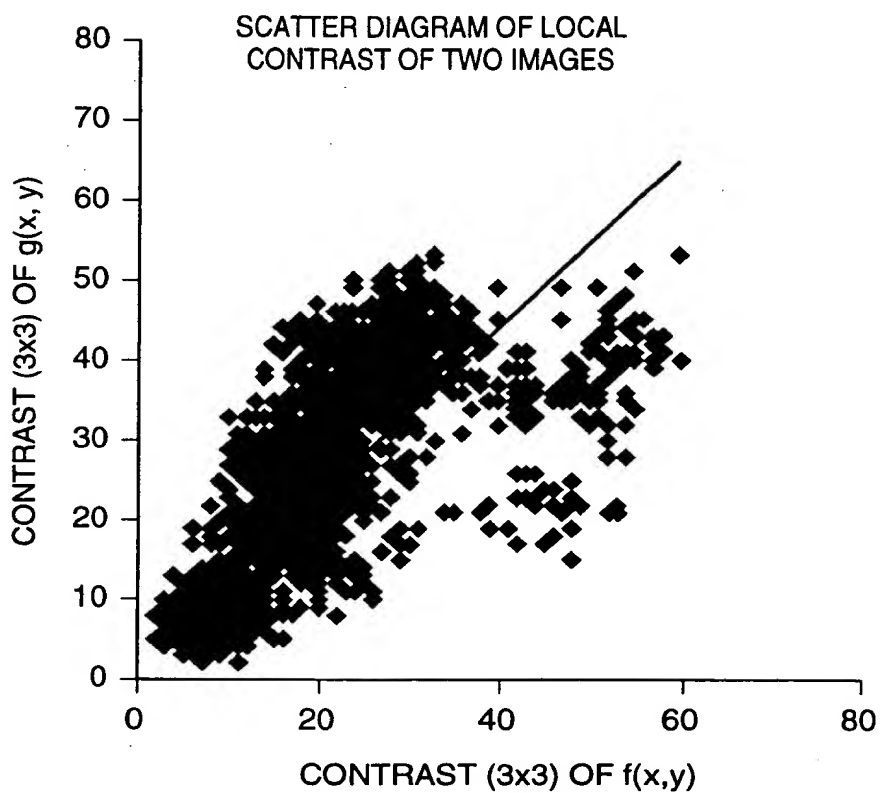
FIG. 21

1) AFTER ALIGNMENT WITH  
ACCURACY OF PIXEL UNIT

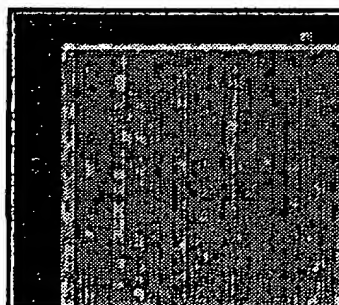
GRADIENT	INTERCEPT
1.038	2.336

$V_r = 125.774$

$V_e = 59.653$



VALUE OF  $V_e$



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

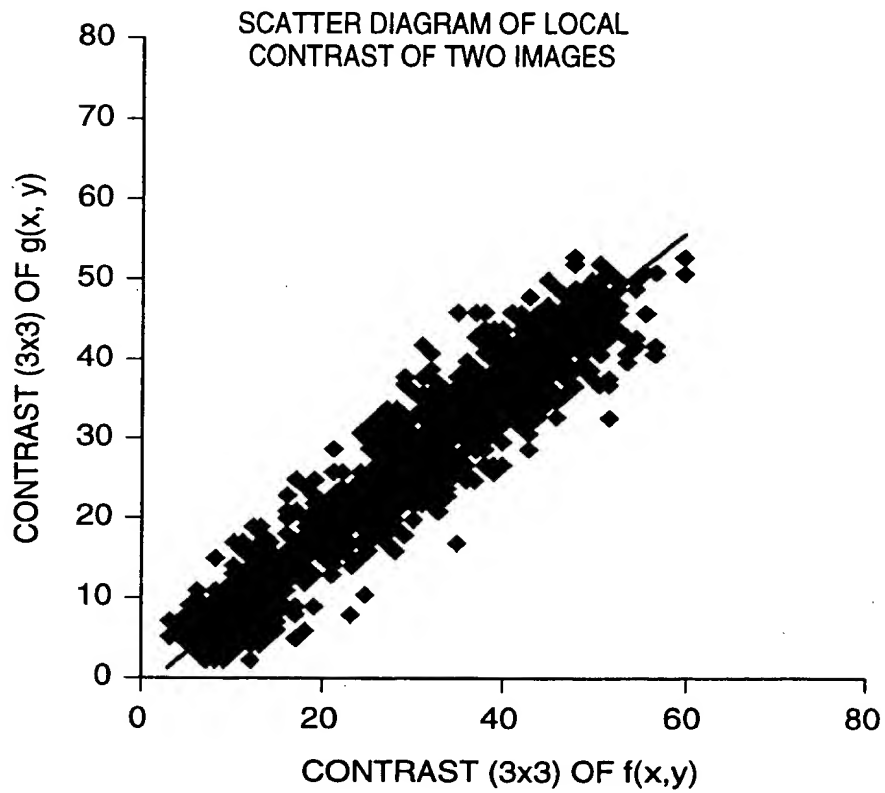
FIG. 22

2) AFTER MATCHING OF BRIGHTNESS

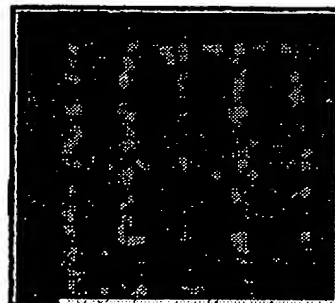
GRADIENT	INTERCEPT
0.958	-1.649

$$V_r = 175.852$$

$$V_e = 9.603$$



VALUE OF  $V_e$



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

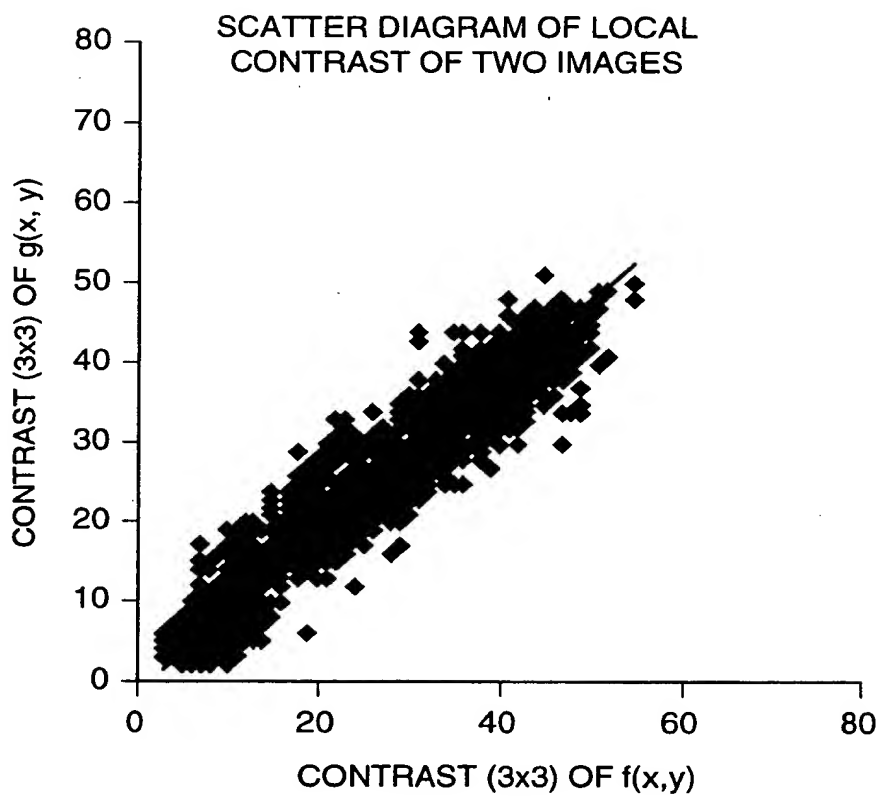
FIG. 23

3) AFTER ALIGNMENT OF SUB-PIXEL

GRADIENT	INTERCEPT
0.981	-1.454

$V_r = 168.393$

$V_e = 8.869$



VALUE OF  $V_e$

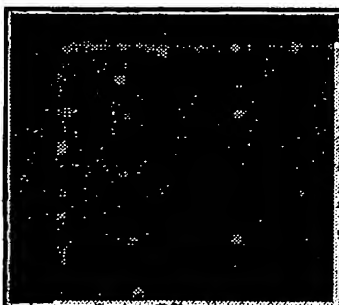


FIG. 24

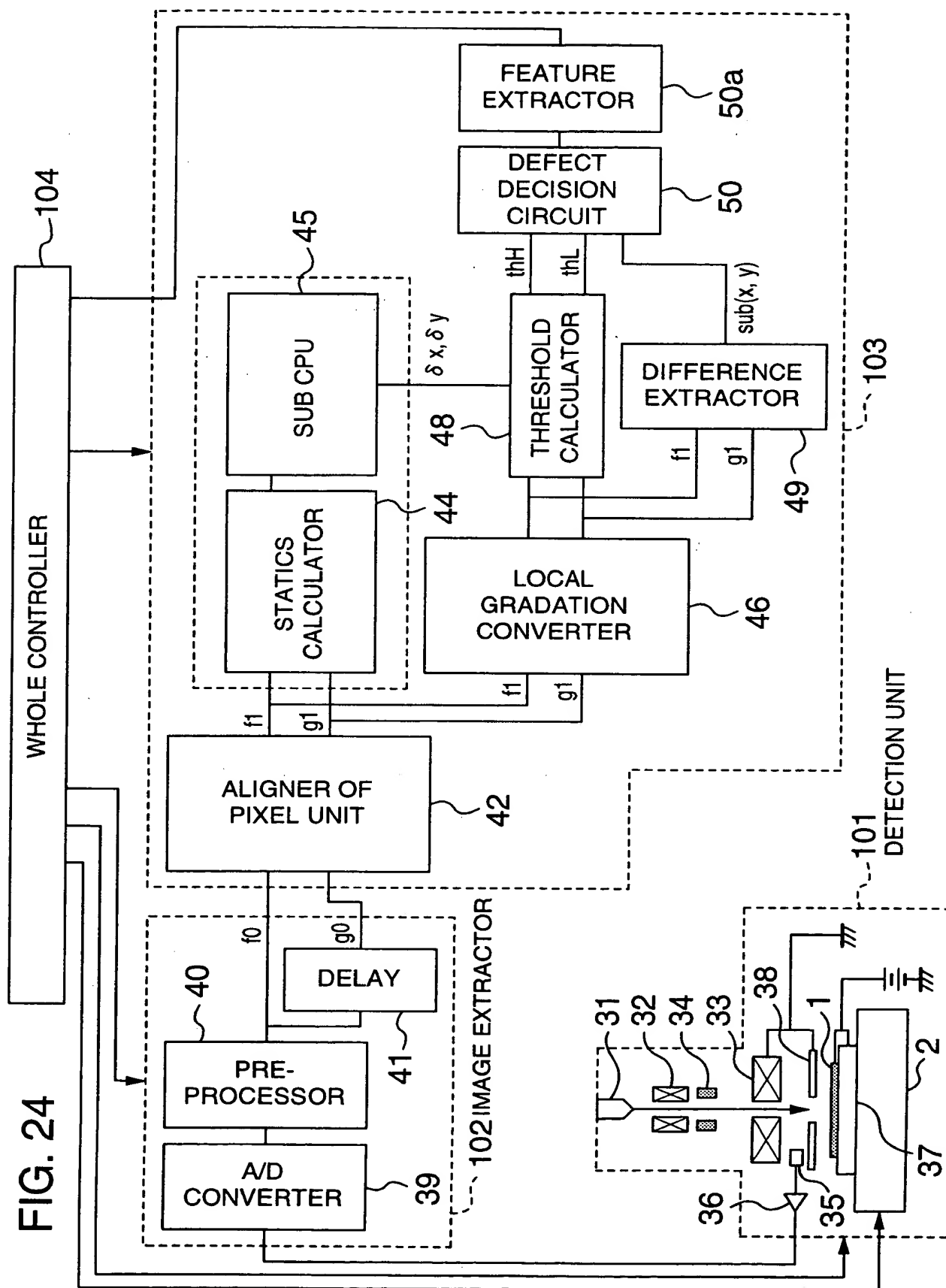


FIG. 25

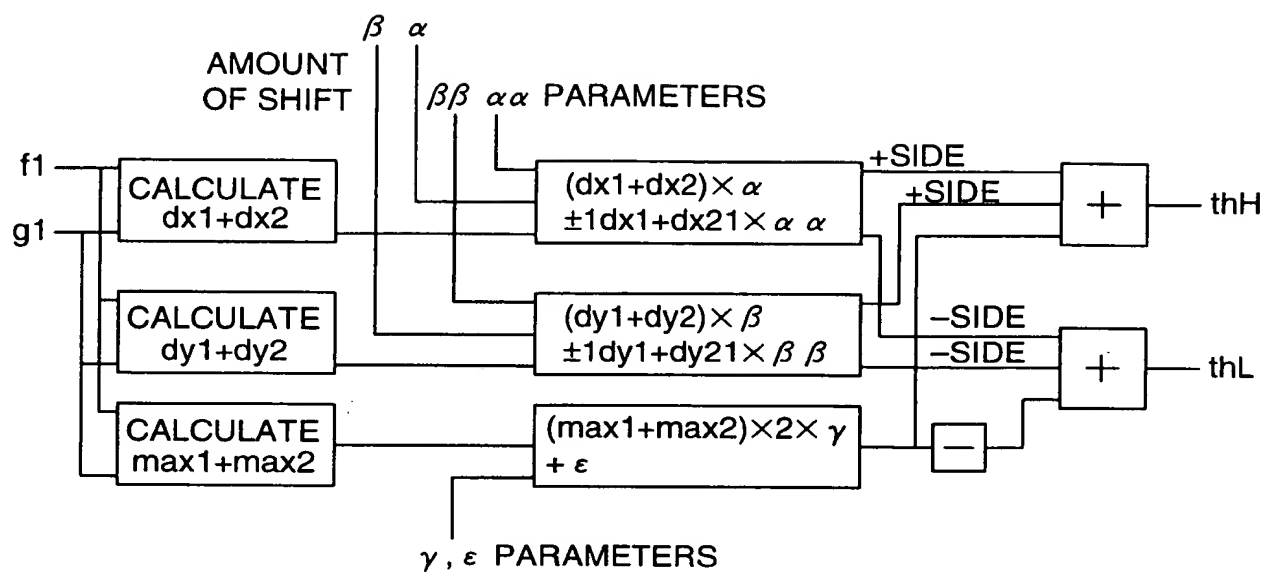
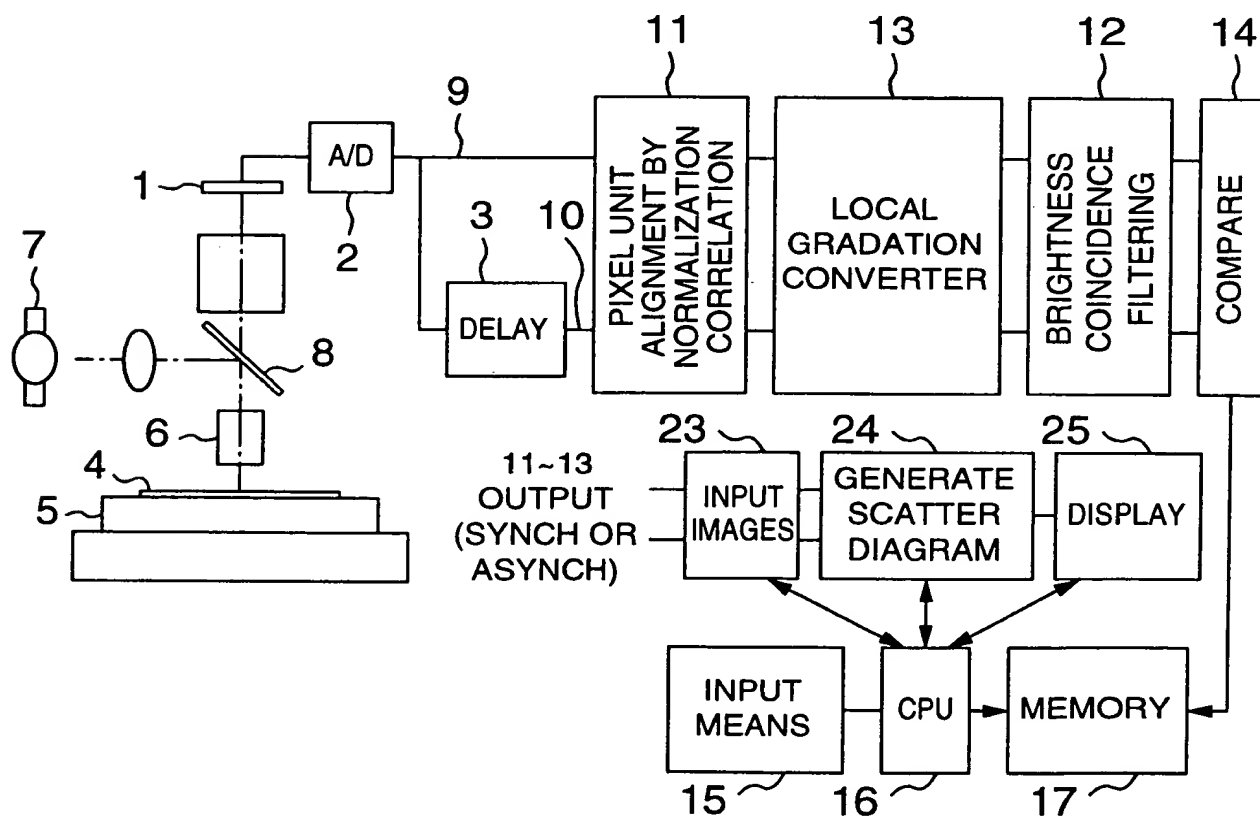
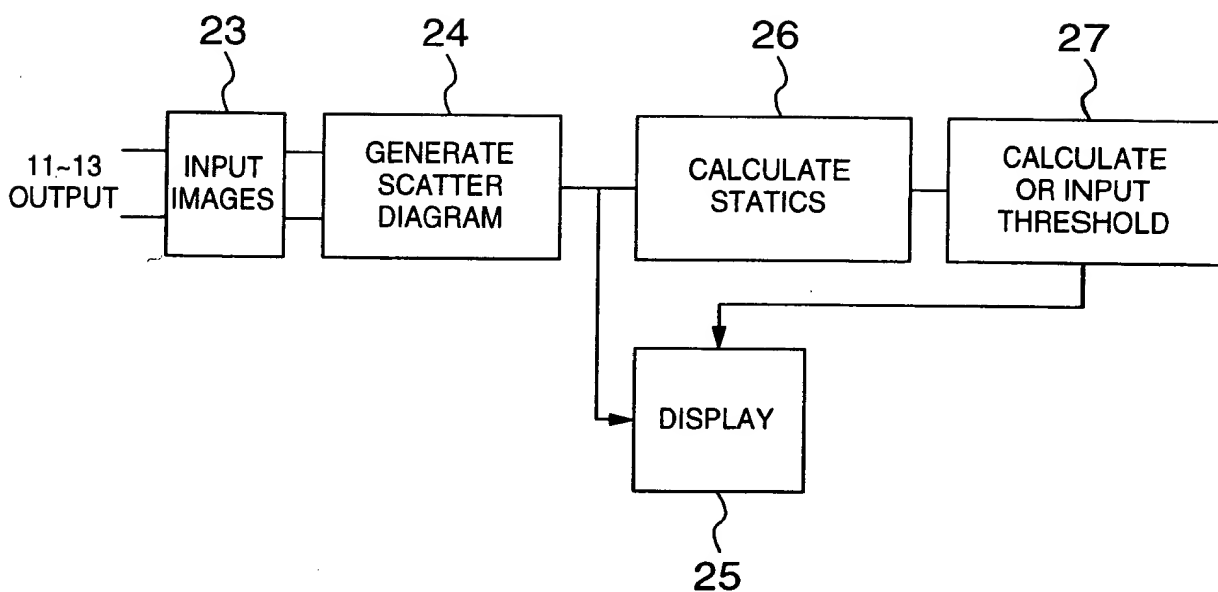


FIG. 26



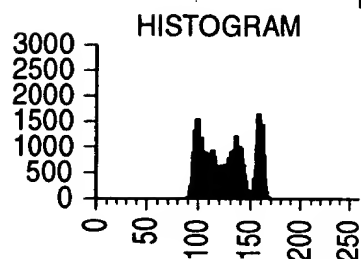
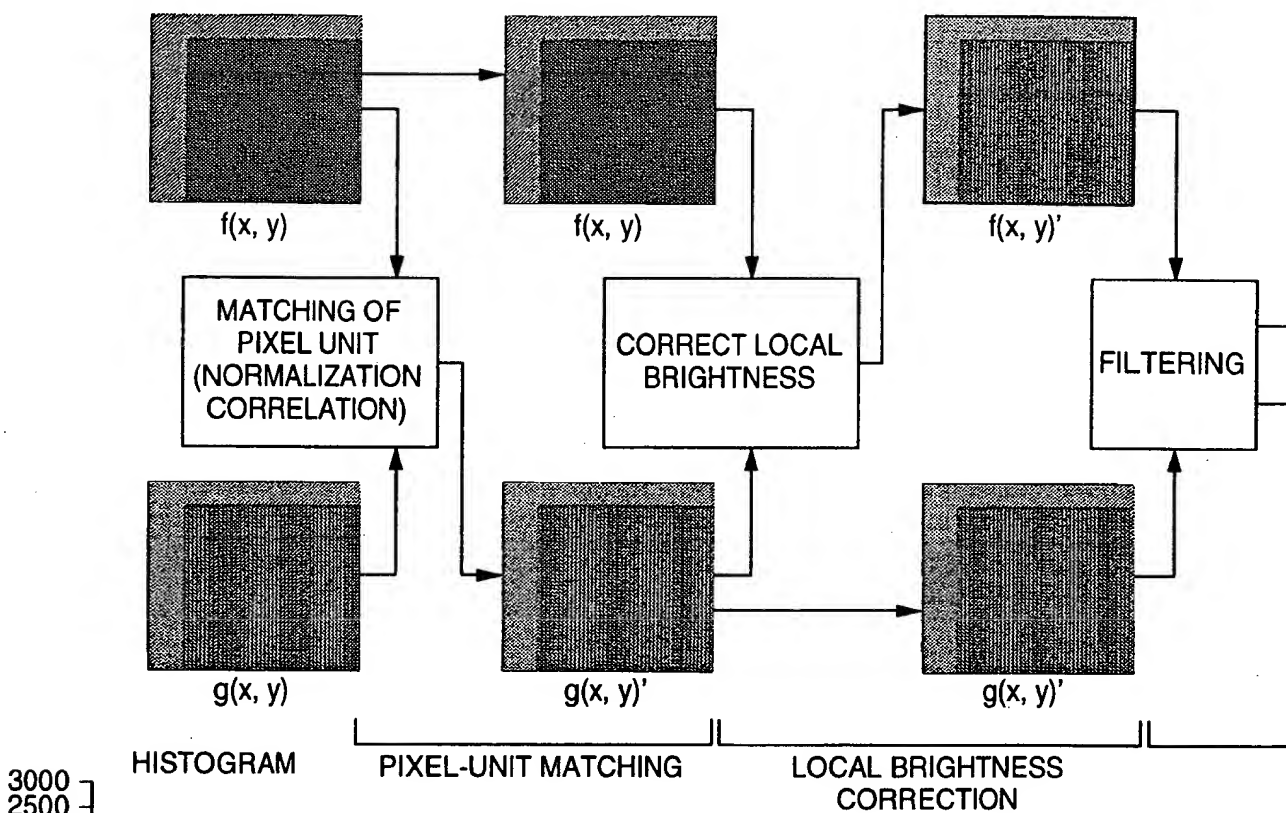
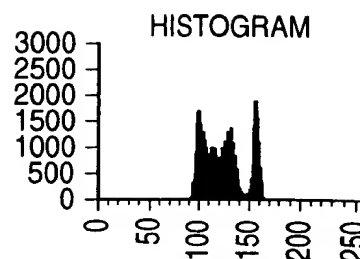
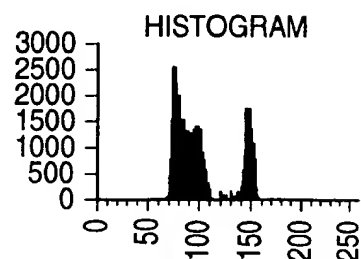
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 27



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 28



PIXEL-UNIT MATCHING

LOCAL BRIGHTNESS  
CORRECTION

AMOUNT OF STATICS OF IMAGES

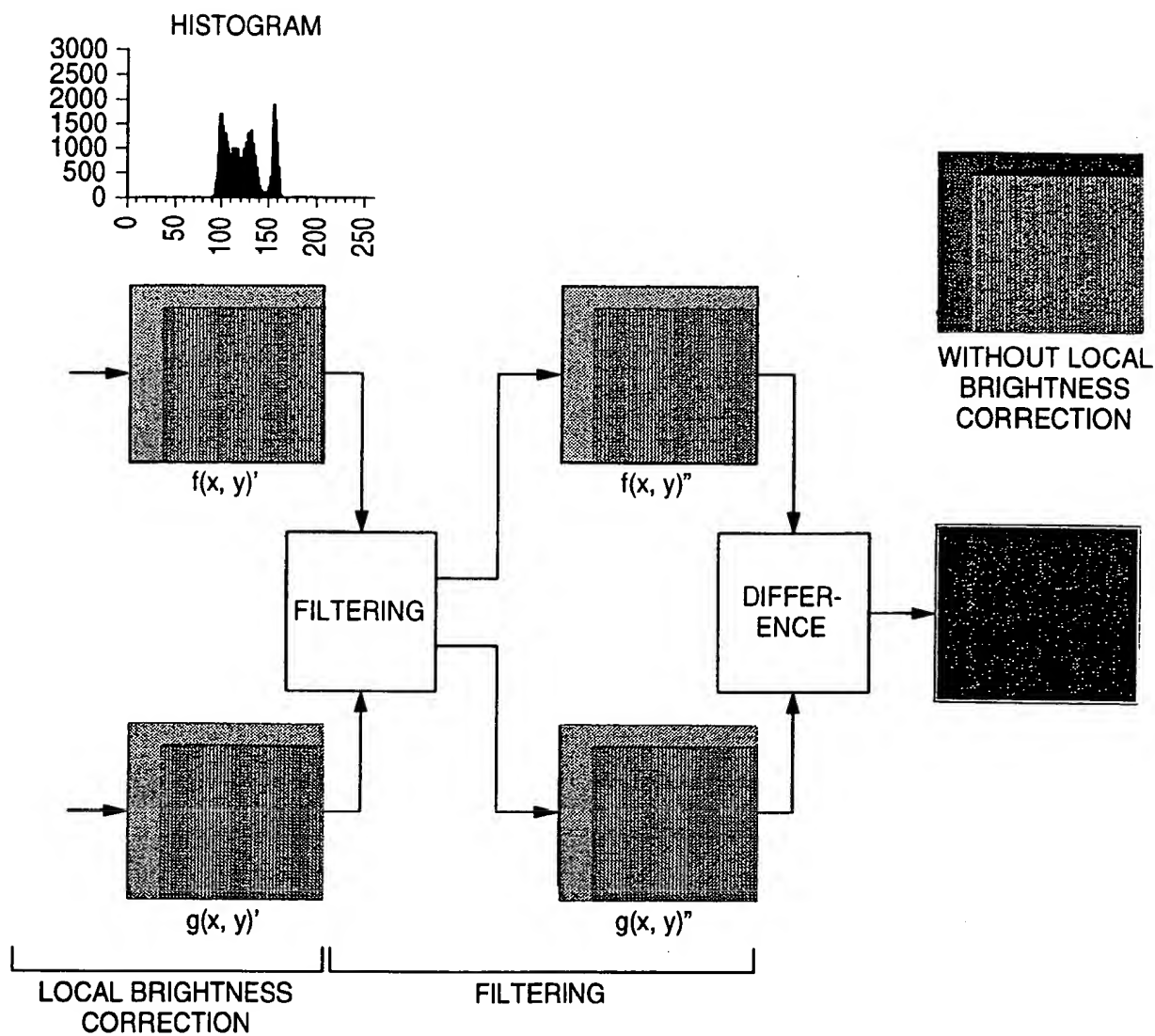
AMOUNT OF DETECTED SHIFT (1:1)	
max	66
min	0
$\mu$	25.9
$\sigma$	10.92
CONTRAST	45
CONTRAST/max	0.682
MUTUAL CORRELATION VALUE	0.917

GAIN=1.319 OFFSET=0.0039	
max	29
min	0
$\mu$	1.94
$\sigma$	2.35
CONTRAST	61
CONTRAST/max	2.103
MUTUAL CORRELATION VALUE	0.991



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 29



GAIN=1.319  
OFFSET=0.0039

max	29
min	0
$\mu$	1.94
$\sigma$	2.35
CONTRAST	61
CONTRAST/max	2.103
MUTUAL CORRELATION VALUE	0.991

$\alpha = 0.036(x)$   
 $\beta = 0.106(y)$

max	25
min	0
$\mu$	1.92
$\sigma$	1.87
CONTRAST	57
CONTRAST/max	2.280
MUTUAL CORRELATION VALUE	0.993

APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

## FIG. 30

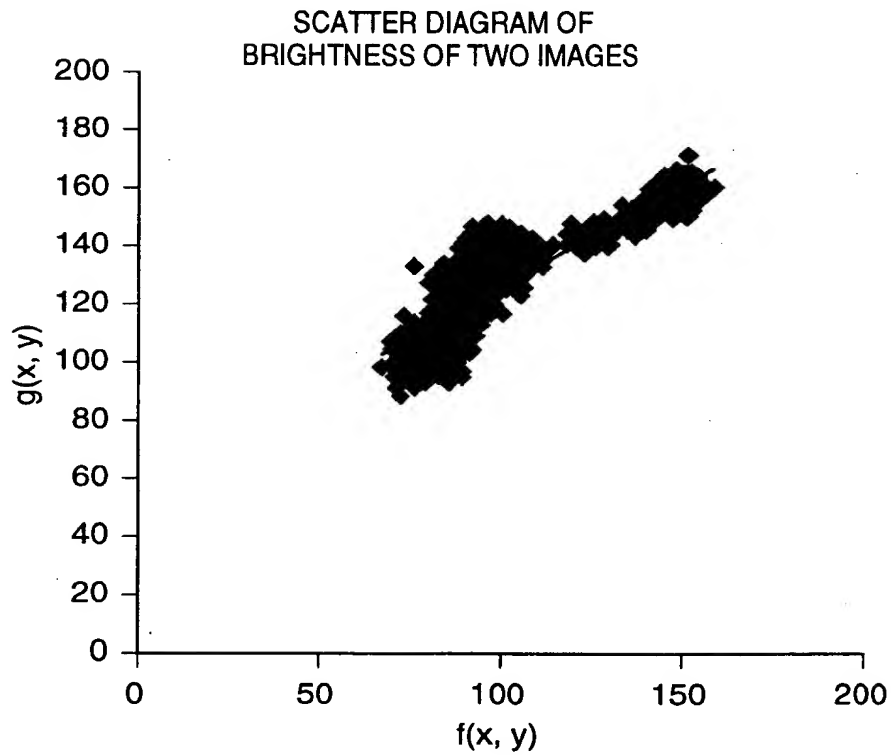
SCATTER OF BRIGHTNESS OF TWO IMAGES  
AND AMOUNT OF STATICS  $V_e$

1) AFTER ALIGNMENT OF PIXEL UNIT

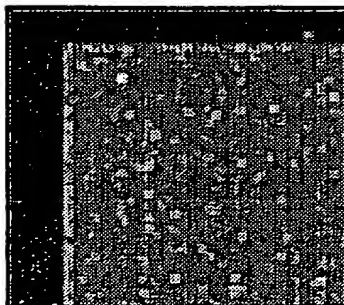
GRADIENT	INTERCEPT
0.705	55.947

$V_r = 447.4806$

$V_e = 40.02821$



VALUE OF  $V_e$



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

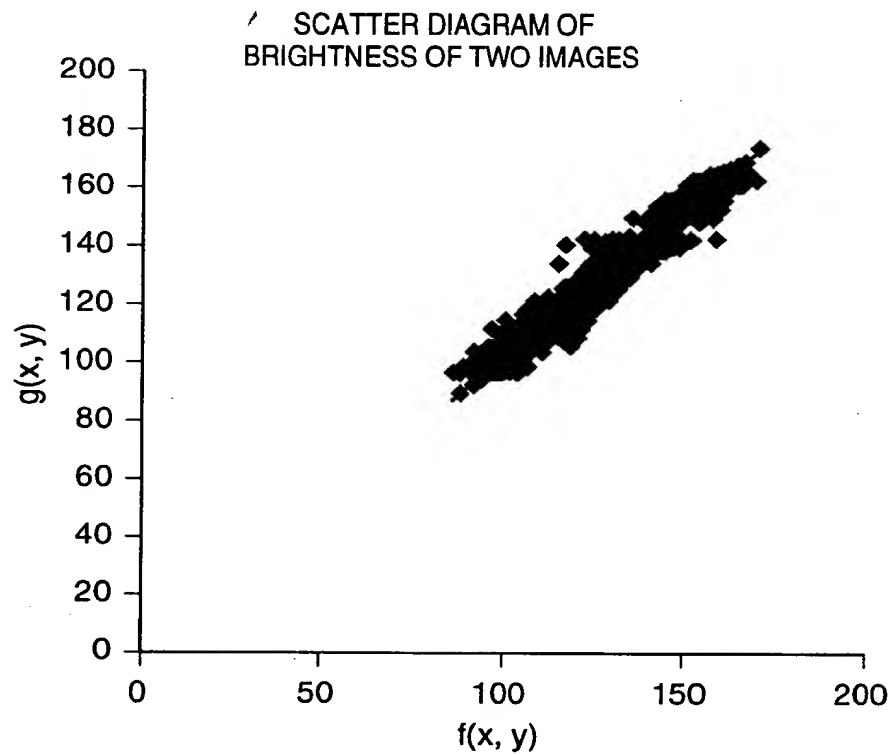
# FIG. 31

## 2) AFTER BRIGHTNESS MATCHING

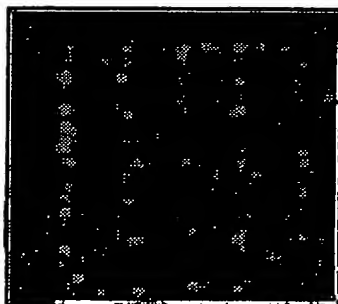
GRADIENT	INTERCEPT
0.986	2.567

Vr= 478.921

Ve= 8.598012



VALUE OF Ve



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

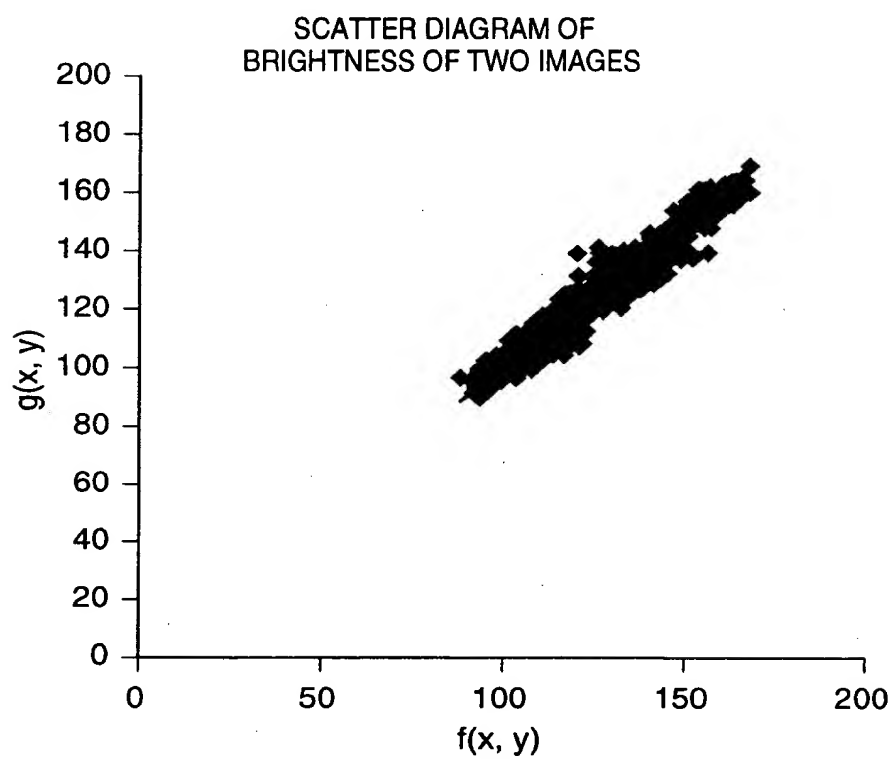
FIG. 32

3) AFTER FILTERING

GRADIENT	INTERCEPT
0.991	1.568

$V_r = 473.2729$

$V_e = 7.477604$

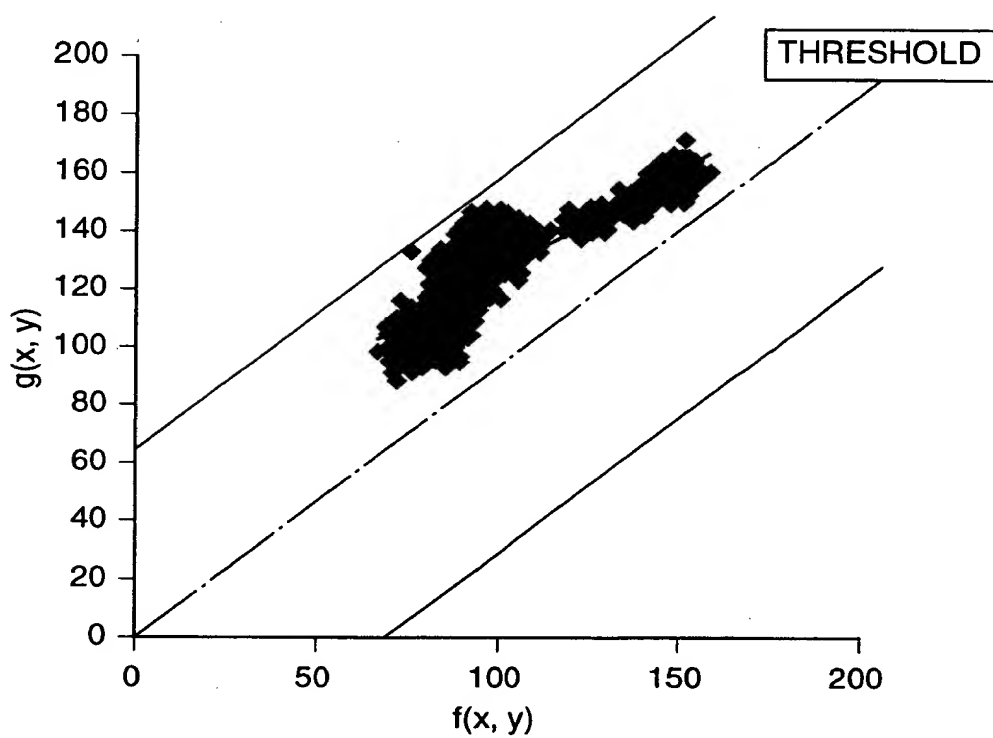


VALUE OF  $V_e$



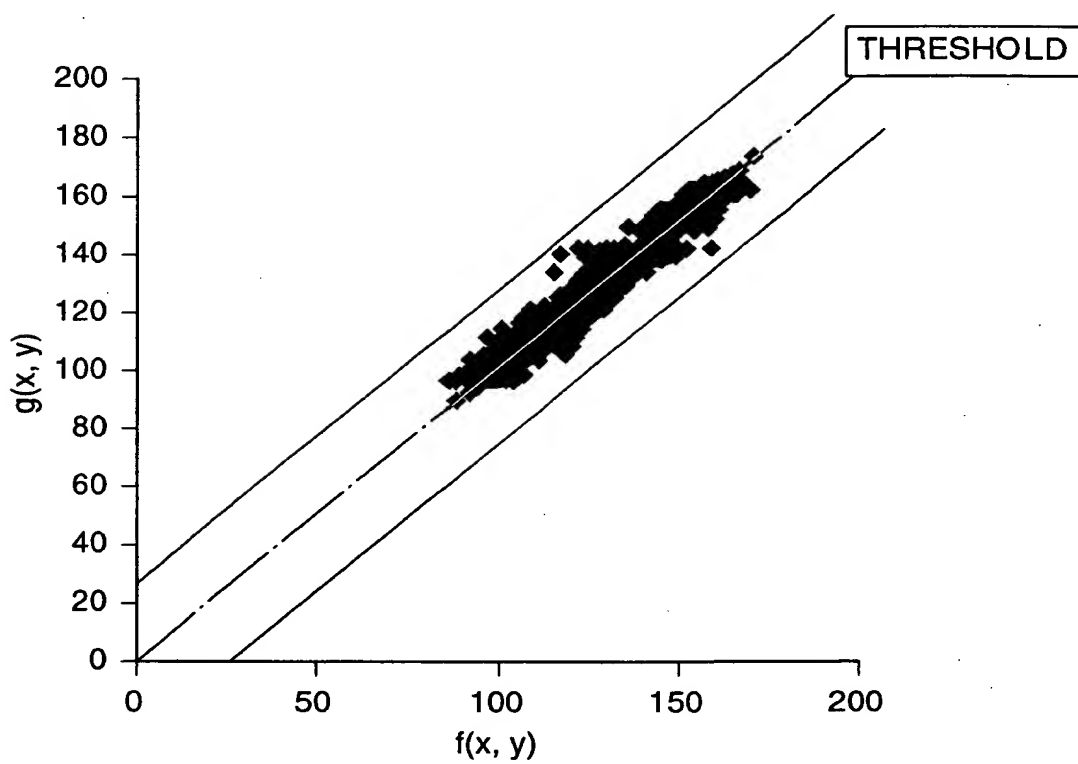
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 33



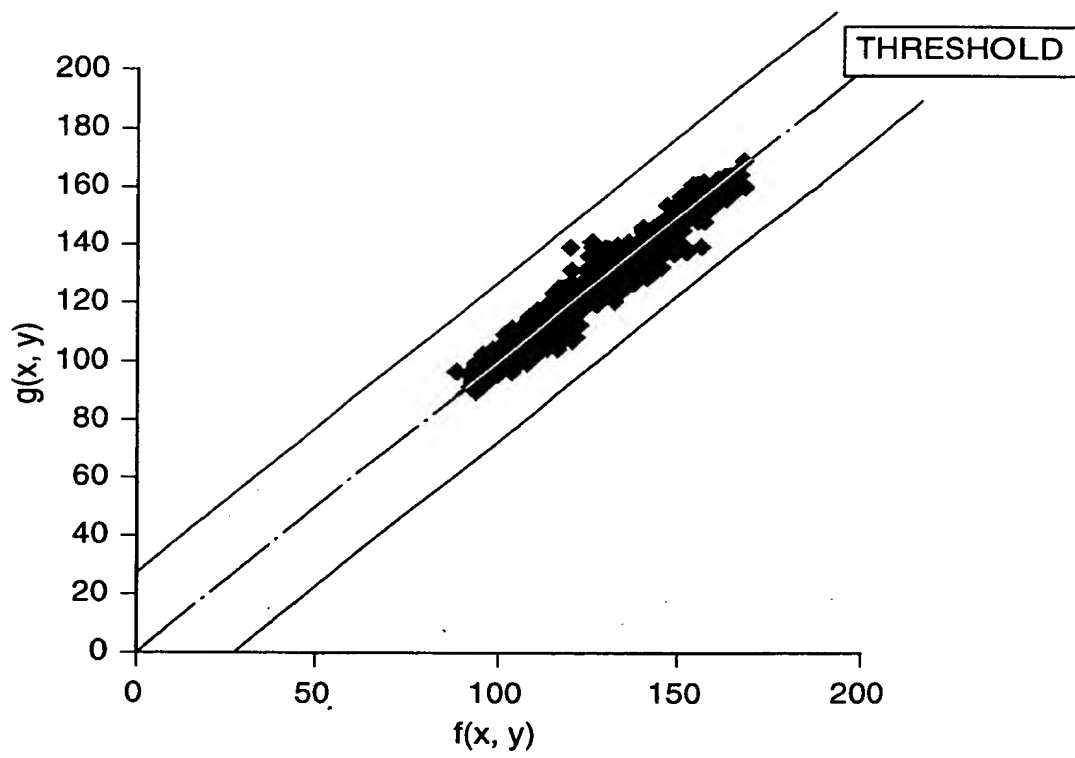
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 34



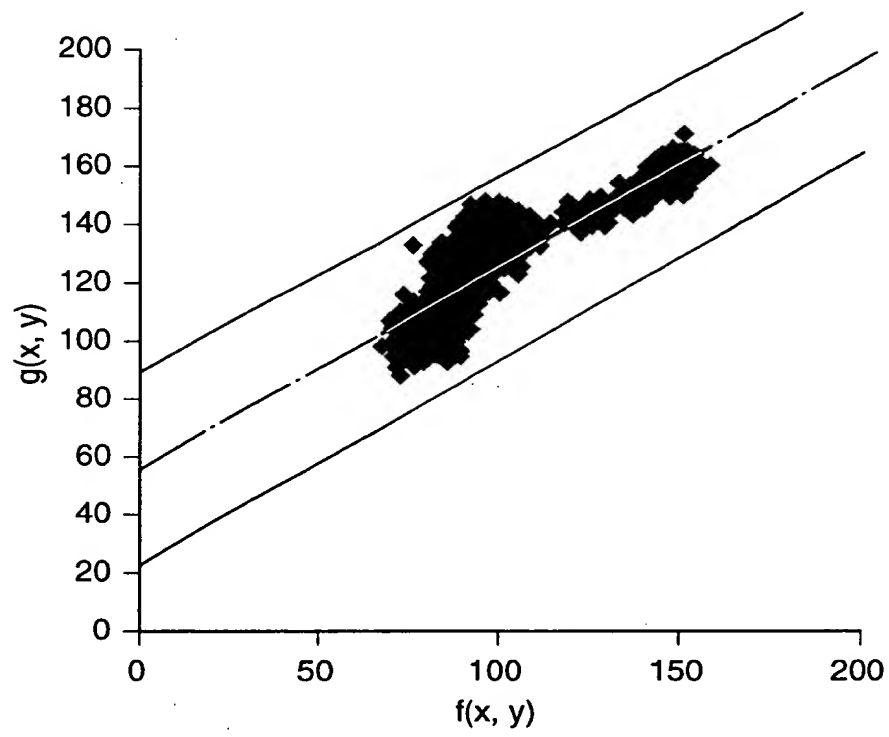
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 35



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

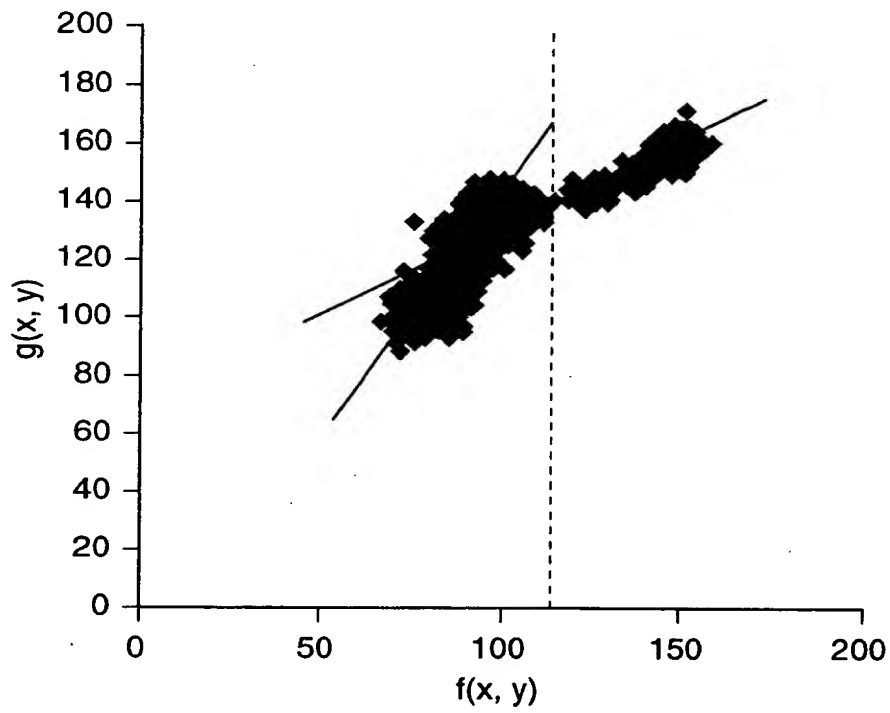
FIG. 36





APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

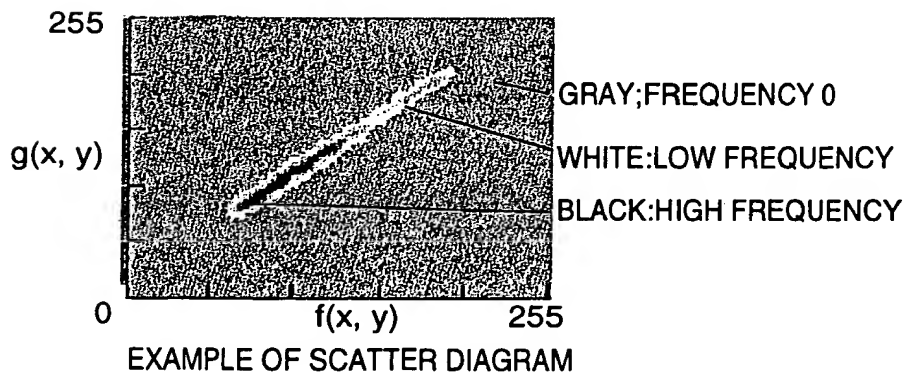
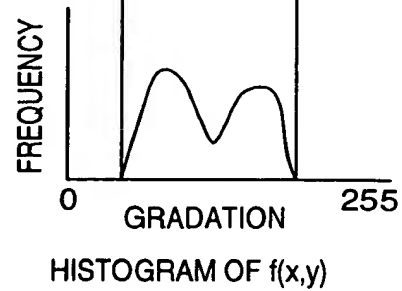
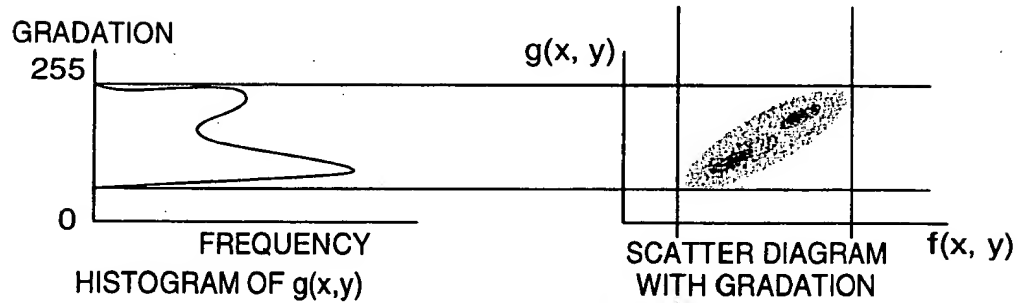
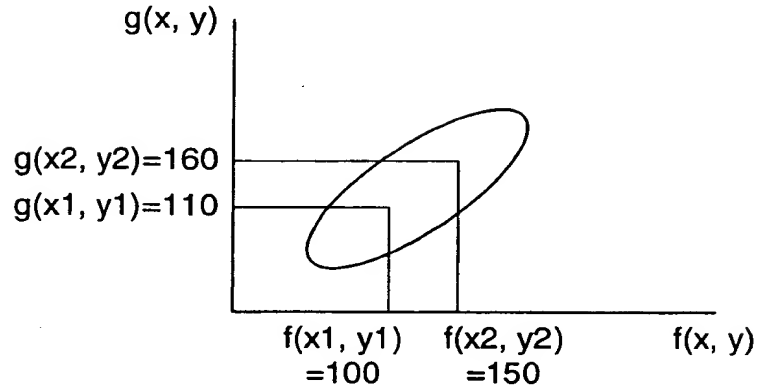
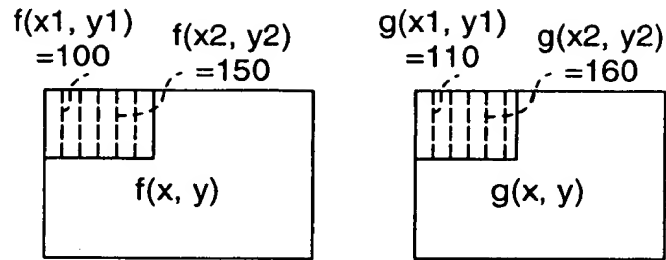
FIG. 37





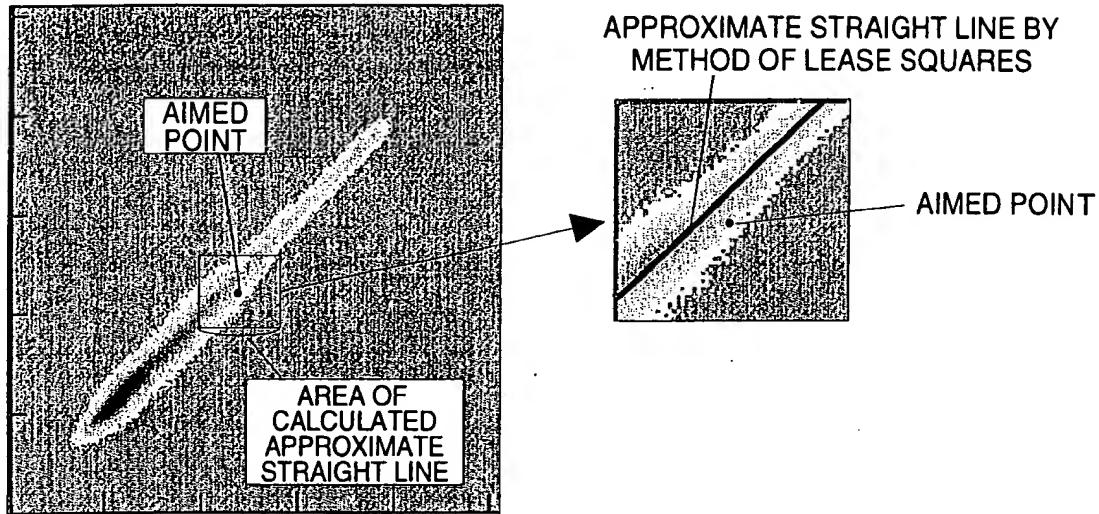
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 39



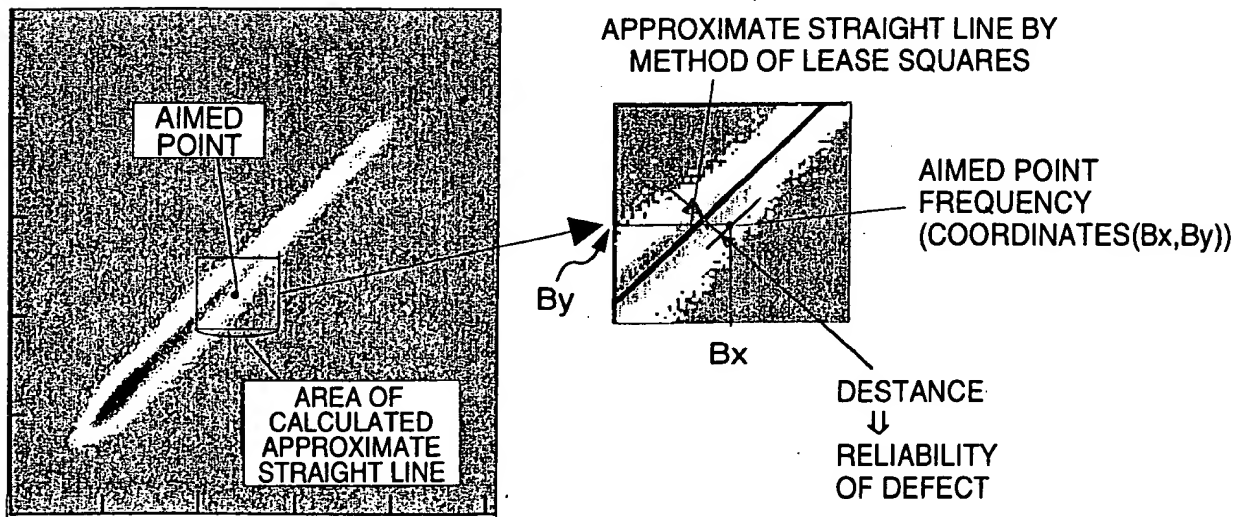
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 40A



- ESTIMATE STRAIGHT LINE IN AREA WITH CENTER OF AIMED POINT ON SCATTER DIAGRAM, AND SELECT THE GAIN AND OFFSET AS CORRECTION COEFFICIENTS
- MAKE AREA SIZE VARIABLE ACCORDING TO FREQUENCY OF SCATTER DIAGRAM

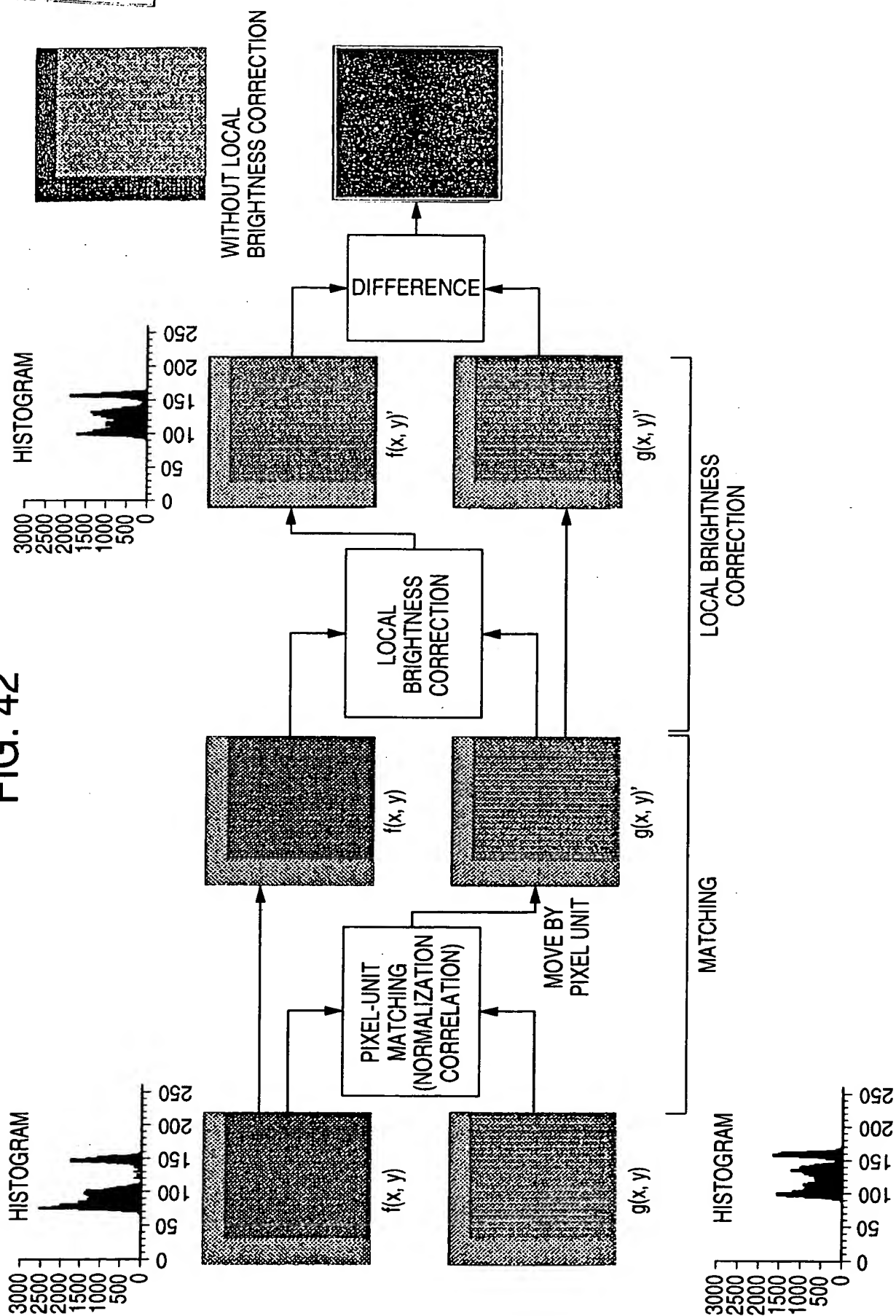
FIG. 40B



- ESTIMATE STRAIGHT LINE IN AREA WITH CENTER OF AIMED POINT ON SCATTER DIAGRAM, AND SELECT THE GAIN AND OFFSET AS CORRECTION COEFFICIENTS
- MAKE AREA SIZE VARIABLE ACCORDING TO FREQUENCY OF SCATTER DIAGRAM

APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 42



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 43A

1) AFTER ALIGNMENT WITH  
ACCURACY OF PIXEL UNIT

GRADIENT	INTERCEPT
0.705	55.947

$$V_r = 447.4806$$

$$V_e = 40.02821$$

SCATTER DIAGRAM OF  
BRIGHTNESS OF TWO IMAGES

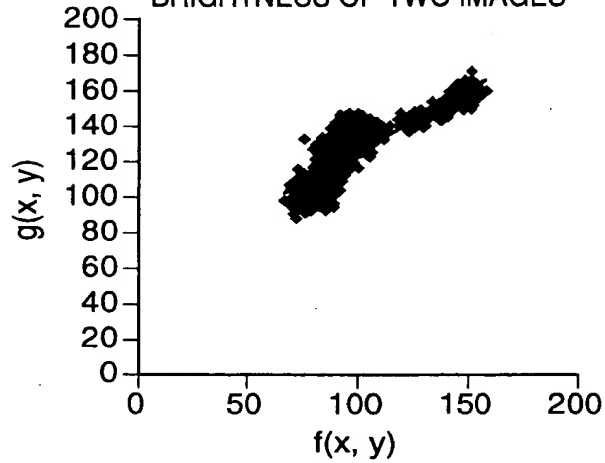


FIG. 43B

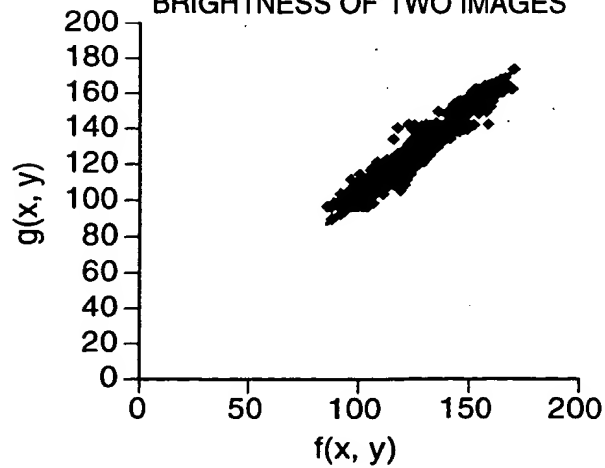
2) AFTER BRIGHTNESS MATCHING

GRADIENT	INTERCEPT
0.986	2.567

$$V_r = 478.921$$

$$V_e = 8.598012$$

SCATTER DIAGRAM OF  
BRIGHTNESS OF TWO IMAGES



APPROVED	O.G. FIG.	
BY <i>h</i>	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 44A

DEFECT NUMBER	DEFECT COORDINATES	DEFECT AREA	DEFECT LENGTH	DEFECT BRIGHTNESS DIFFERENCE	DEFECT RELIABILITY (FREQUENCY INFORMATION)
1	(100.10, 202.20)	4.54	(2.2, 1.6)	14	100
2	(120.75, 232.72)	10.2	(2.9, 4.2)	20	250
3	.....				

FIG. 44B

DEFECT NUMBER	DEFECT COORDINATES	DEFECT AREA	DEFECT LENGTH	DEFECT BRIGHTNESS DIFFERENCE	DEFECT RELIABILITY (DISTANCE INFORMATION)
1	(100.10, 202.20)	4.54	(2.2, 1.5)	14	25
2	(120.75, 232.72)	10.2	(2.9, 4.2)	20	12
3	.....				

FIG. 44C

DEFECT NUMBER	DEFECT COORDINATES	DEFECT AREA	DEFECT LENGTH	DEFECT BRIGHTNESS DIFFERENCE	DEFECT RELIABILITY (POSITION INFORMATION)
1	(100.10, 202.20)	4.54	(2.2, 1.5)	14	(100, 200)
2	(120.75, 232.72)	10.2	(2.9, 4.2)	20	(250, 200)
3	.....				

APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 45

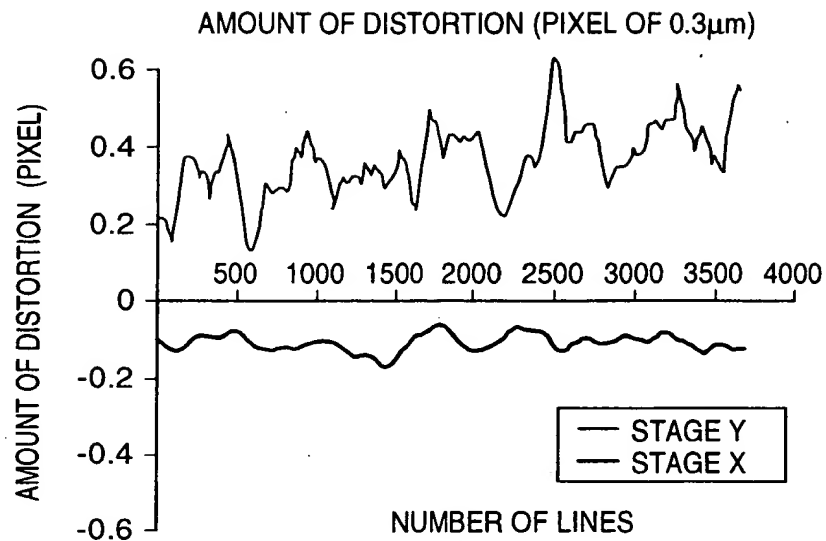


FIG. 46

SPECTRUM ANALYSIS : VARI  
CASE NUMBER : 126  
WEIGHT OF HAMMING : 0357, 2411, 4464, 2411, 0357

